

Applications of Various Software in Pharmaceuticals: A Review

Tanisha¹, Harsh Rastogi^{1*}, Mukund L. Bharti²

ABSTRACT

To address issues with current good manufacturing practices (cGMP), production, documentation, regulatory body requirements (US, FDA, WHO, EU-GMP, PICS), product quality, and other issues, the pharmaceutical industry as a whole needed a variety of creative and scientific solutions. One key tool in addressing these issues is computer system software, which monitors and upholds current industry practices. Installing such software will assist the pharmaceutical sector in meeting regulatory body standards and enhancing its cGMP processes. The pharmaceutical industry's recent advancements have increased the complexity of products and data. In the pharmaceutical sector, several elements are considered simultaneously. As a result, several complex software applications are used today to control these factors. Software is a group of programs that define the tasks that a computer must perform. It is made up of a series of programming language-written, computer-interpreted code. It thus makes our jobs easier by maintaining all the records, doing all the necessary computations, and much more. The pharmaceutical industry uses a broad variety of software since the tasks that need to be accomplished are equally varied. Regulatory compliance management, quality control test results management, marketing and sales campaign data handling, record-keeping for a batch of tablets in the manufacturing industry, etc. An overview of the many software categories utilized in the pharmaceutical sector is provided in this article. It also discusses their significance and needs in the pharmaceutical sector. It also discusses the significance of software utilized in the pharmaceutical sector.

Keywords: Software applications, Regulatory body requirements, Documentation, Product quality, Computer system software, Industry practices, Regulatory standards, Data handling.

How to cite this article: Taneesha, Rastogi H, Bharti ML. Applications of Various Software in Pharmaceuticals: A Review. *Int. J. Pharm. Edu. Res.* 2024;6(1):16-24.

Source of support: Nil

Conflict of interest: Non

¹Dr. K.N. Modi Institute of Pharmaceutical Education and Research, Modinagar UP.

²Parmarth College of Pharmacy, Hapur, Uttar Pradesh, India.

Corresponding Author: Harsh Rastogi, KN Modi Institute of Pharmaceutical Education and Research Modinagar, Uttar Pradesh, India., E-mail: harshrastogi1995@gmail.com

INTRODUCTION

It's not enough to shine occasionally for your development initiatives in the internet era, where software is more important than ever. Delivering exceptional software efficiency regularly and at a faster pace than before is crucial.¹ The pharmaceutical or biopharmaceutical sectors have not historically produced novel engineering solutions or cutting-edge chemical engineering concepts. Pharmaceutical manufacturing has been subject to regulations for a long time to guarantee the quality of the final product and confirm the features of batch-based operations. In recent years, software has emerged as a key component of the pharmaceutical industry's success since it facilitates data management, workflow optimization, and regulatory compliance for enterprises.² Every step of the pharmaceutical value chain, from drug research and discovery to clinical trials and post-marketing surveillance, has changed because of the widespread usage of the software. Businesses are now able to provide new drugs more swiftly and affordably thanks to the significant gains in productivity, efficiency, and accuracy that have resulted from this.³

Pharmaceutical Softwares

the term "pharmaceutical software" is a catch-all for a range of technological solutions utilized by producers, suppliers of raw materials, distributors, retailers, and healthcare organizations. In the pharmaceutical sector, software development enables process workflow automation, increasing organizational efficiency and enhancing results.⁴ The pharmaceutical business has seen a rise in the importance of software utilization in recent years due to its ability to manage data, optimize operations, and guarantee regulatory compliance.¹

Software Utilized in the Pharmaceutical Sector

Software is used in the pharmaceutical sector for a variety of purposes and is not restricted to just one area. Clinical trial data is gathered, managed, and analyzed using Electronic Data Capture (EDC), which allows researchers to see patterns in the data instantly and come to well-informed conclusions. Study protocols, budgeting, and recruitment are just a few of the administrative tasks

that are managed by Clinical Trial Management Systems (CTMS).⁵

Different Types of Software Used in the Pharmaceutical Industry

Process Pro

Process Pro provides a comprehensive enterprise resource planning (ERP) system. The program covers the necessary, sophisticated techniques and ingredients, as well as on and reverse lot quality control, which are required for batch processing.²

Process pro's comprehensive analytics and reporting software

The program Process Pro provides infinite reporting options along with dynamic displays that are updated in real-time. Users have quick access and can record, scan, filter, and query as needed. to the information, as well as modifying and displaying it.^{2,4}

Batch master ERP

Batch Master Software focuses only on software solutions creation and provision for the food, chemical, nutraceutical, and pharmaceutical sectors. This formula-based process manufacturing application facilitates inventory, compliance, traceability, R&D, formulation, packaging, costing, and production. Optional modules include warehousing, alarm management, scheduling (MPS), sample management, preparation (MRP), and EDI sharing.^{1,3}

S2K enterprise software

Businesses who use industry best practices to utilize technology for quality development and performance enhancement can gain from VAI's collaborative approach with IBM and its technology roadmap.⁴

S2K analytics

A powerful platform for business intelligence is VAI S2 K Analytics. This would enable you to effectively manage distributed and dynamic suppliers, track costs, control efficiency, and have a clear understanding of sales and productivity.²

Mar-kov chemical management system

The Mar-Kov program targets manufacturers according to Batch, Process, and Recipe/Formulation. Chemicals, medications, cosmetics, food and beverage products, paints and coatings, colour and fragrance, etc. may all benefit from it.³

Response pro

Response Pro, an ERP (Enterprise Resource Planning) system by 2 M Technologies, Inc., serves the food,

chemical, pharmaceutical, and medical industries. 2 M has been assisting companies in making the most of their technology investments since 1987.⁵⁻⁶

MAXLife365

It provides FDA-regulated solutions to meet the unique needs of the life sciences business. MAXLife365 is a comprehensive strategy that tackles the primary obstacle confronting a Life Sciences enterprise: quality. Mastery. This makes you more visible in terms of product efficiency, which helps you make better decisions and generate more income and benefits.⁶

Shark ERP

It is a cutting-edge, completely integrated manufacturing ERP system. It is designed especially for businesses in the chemical, paint, and pharmaceutical sectors. It provides dual-mode (online/offline) hybrid deployment that manages typical bandwidth and connectivity problems and enables users to continue operating as if they were online.⁷

Ceecom manufacturing – ERP

The Ceecom ERP System consists of a variety of interconnected modules that may be developed and altered to suit your needs. These modules comprise the central database that powers a fabrication system's operations. With the help of our ERP software, you can handle multiple user transactions online and get precise, real-time information for the entire company.⁸

Process Manufacturing

Experts in process fabrication created the 02 Process Manufacturing ERP software specifically for process makers. It is a complete system for handling all aspects of the company life cycle, including production, quality control, regulatory monitoring, protection, client needs and formula engineering/costing.⁹

SYSPRO

It is designed to make business complexity simpler for retailers and manufacturers. It can be accessed from any system, anywhere in the world, and can be deployed in the database, on-site, or through a premium model.⁶ Planning and scheduling, inventory management, order processing, payroll and finance administration, and supply chain are all covered by SYSPRO's all-inclusive, fully integrated business system. Production, management, and warehouse management. management, business intelligence management, and customer relationship management (CRM).¹⁰

Document fow manager (DFM)⁴

Handling of paperwork automatically when they are

received electronically. Email transactions can be easily sent and received, and connection to other apps is made simple by the open design.⁴ Make use of an XSLT translator to translate XML documents. Convert documents between different formats via the DFM or a program like BizTalk.¹¹

Engineering change control (ECC)

A workflow that is specified by the user it replaces the traditional paper trail that is associated with modifications to product designs, electronic sign-offs, electronic notice of new tasks with automated reminders, and electronic visibility at every stage of the process. XML-formatted online or batch archiving of previous revisions or releases that stop modifications to the ECC-controlled BOM from occurring without an ECO being raised. It has security access control during the entire procedure.¹²

F9

Almost any financial report required by a company for in-depth business research may be produced. Create a hotlink between the SYSPRO General Ledger data and Quattro Pro, Microsoft Excel, or Lotus 1-2-3 for Windows using dynamic data exchange (DDE) and smart templates carries out fictitious research while simultaneously retrieving data from different companies.¹³

Forecast pro

Forecasting tools save inventory costs and help with planning. Additionally, they reduce stockouts by using graphing, report creation, historical data, safety stocks, confidence bounds, and a consistent set of diagnostic screens that facilitate model comparison and evaluation. Important numerical statistics, residuals, and error autocorrelation are included.⁸⁻¹⁰

General ledger:

In addition to retaining infinite information and summaries of histories, it provides graphical depictions of actual performance or budgets for previous years and quarters.⁶

Graphical job schedule

It provides graphical views of budgets or actual performance for previous years and quarters, keeps infinite detail, and provides summaries of histories. Additionally, it is capable of managing an infinite number of accounts and dives down into the sub-ledger.⁷

E-Z-MRP

An integrated production system called E-Z-MRP has all the features you require to manage your manufacturing processes. "Small-scale manufacturers, from start-up to \$20 million, are the target market for E-Z-MRP." It

performs equally well in stock-building or prediction operations as it does in job shops or order-building settings. A remarkable range of small manufacturing enterprises have successfully used E-Z-MRP.¹⁰

EDI (electronic data Interchange)

Rapid and effective data exchange between supply chain partners is critical in the dynamic circumstances that many businesses operate in EDI messages can be automatically received, processed, and sent out in response to predetermined events. In this way, sales orders may be checked, logged, and approved without requiring human participation. After that, any inconsistencies or issues with validation may be examined.⁹

Sapphire one

It is a suite of on-premise operating systems for Windows and Mac. The program includes DMS(Document Management System) , ERP, CRM (Customer Relationship Management) and accounting for businesses. Additionally, users can use the software by purchasing the optional web kit. It is capable of managing nearly any size corporation.¹⁰

NetSuite

NetSuite Manufacturing Edition offers an e-commerce platform, integrated order management, stock management, accounting and financial planning, and customer relationship management (CRM). NetSuite is an online and cloud-based system that manufacturing companies may use to handle production orders, replenish basic inventories, and ensure the success and caliber of their goods.¹¹⁻¹³

Master control quality management system (QMS)

Paper-based quality processes are superseded by an integrated quality management system called Master Control Quality Excellence (a QMS Software Solution). It makes it easier for life-science businesses to comply with the constantly evolving FDA and ISO quality criteria.¹²

Fishbowl manufacturing

Fishbowl is a platform that helps small and mid-sized enterprises manage their inventory and expand their business. This integrates with QuickBooks accounting to offer manufacturing and laboratory floor control, inventory control, and material needs planning.⁶

Oracle JD edwards – manufacturing

ERP software and solutions are available for the banking, products, human resources, supply, and manufacturing sectors through Oracle JD Edwards Enterprise One, a web-based ERP and supply chain management system.⁶⁻⁸

ARTIFICIAL INTELLIGENCE

Artificial intelligence (AI) is a conglomeration of various AI behaviors & processes developed by computational models, principles, or algorithms that let a computer mimic the cognitive function of humans, such as learning and solving problems. It is quickly making its way into the healthcare sector which leads to a great impact on automation, disease detection, and clinical decision-making. The function of artificial intelligence (AI) in the pharmaceutical industry is crucial because of its extensive applicability at different stages of the process.¹⁴

AI has an impact on every phase of the pharmaceutical product lifecycle, from medication research to product management. It is being utilized in drug discovery for drug design and drug screening. Some of the algorithms that are used in this process are Machine Learning (ML)⁴, Deep Learning, Virtual Screening (VS)⁵, Support Vector Machines (SVMs)⁶, Deep Virtual Screening⁷, Deep Neural Networks (DNNs)⁶, Recurrent Neural Networks (RNNs)⁵, and AI-based quantitative structure-activity relationship (QSRL) technologies.⁷ AI's neural networks are modelled after biological neural networks, which process input data and produce an output after a certain amount of time. Artificial neural networks (ANN) process information by connecting several units. DNNs and ANNs, which have multiple layers of data processing units, are comparable. RNNs process the data sequentially, using the outcome from one analysis to process the input for the subsequent analysis phase. Regression analysis and categorization of input data are done with SVMs.¹⁵

AI is used in the development of pharmaceutical products to pick the right excipients, determine the development procedure, and make sure that the requirements are met by compliance. Pharmaceutical product development makes use of ANNs, model expert systems (MES), and other technologies.¹⁴ It can be used in customized manufacturing to match manufacturing mistakes to predetermined limits. To get the required quality in the finished result, all technologies are applied, including tablet classifier and meta classifier. AI's inclusion in clinical trials aids in subject selection and trial monitoring; as a result of careful observation, dropout rates are decreased. Clinical studies are using machine learning. Product positioning, price, and market analysis all make use of technology like Machine Learning and Natural Language Processing.¹⁵ The function of AI in the following domains: Diagnosis of the disease; Customized treatment using digital therapy; Radiation therapy; Retinal; Cancer; Other chronic conditions; drug discovery; Bioactivity and toxicity prediction; Clinical trials; Patient identification, recruitment, and enrollment; clinical trial design, Trial, patient compliance, and

endpoint identification monitoring; Pandemic/epidemic forecasting.¹⁶⁻¹⁸

ONLINE/AL TOOLS FOR ACADEMIC WRITING^{8,9}

For Literature Search

Google scholar

Is a free, multidisciplinary search engine that indexes books, conference papers, theses, and academic publications.

Pubmed

A popular database for life sciences and biomedical research is PubMed. It offers access to a huge library of research papers, clinical trials, and peer-reviewed articles.

EEE xplore

is an extensive database for engineering, computer science and technology research.

Web of science

Is a multidisciplinary database that includes citation indexing.

JSTOR

A digital library provides access to a variety of scholarly publications, books, and source materials that are especially helpful.

For Grammar and Writing Assistance¹²

Grammarly

Is a highly popular AI-powered writing assistant that checks your text for grammar, punctuation and spelling errors.

Pro writing aid

Is a comprehensive writing assistant that not only checks for grammar and spelling but also offers style and structure improvements.

Hemingway editor

Highlights complex sentences, adverbs, passive voice and other elements that may hinder readability.

Wordtune

Uses AI to offer writing suggestions in real-time. It helps enhance your writing style making it more engaging and effective.

While scrivener

Is primarily a writing and project management tool it's an excellent choice for authors and researchers.

For Collaborative Writing¹³

Google docs

Is a well-liked, free cloud-based word processing program that facilitates real-time communication.

Microsoft 365

Offers online versions of Microsoft Word, Excel and PowerPoint. These tools provide real-time collaboration features for document editing.

Slack

Is a popular team communication platform that offers integrations with various writing and document collaboration tools.

Dropbox

Is a smooth file storage integration for paper, a collaborative document editing tool.

Quip

Is a collaborative productivity suite that combines documents spreadsheets and task lists in a single platform.

For Plagiarism Checking¹⁴

Turnitin

Is one of the most widely used plagiarism detection tools, especially in educational institutions.

Grammarly

Offers a plagiarism checker as part of its suite of writing tools. It scans your text for potential matches against a vast database and provides a plagiarism score.

Copy space

Is a web-based tool that allows you to check the web for duplicate content by entering a URL or uploading a document.

Plagscan

Is a dedicated plagiarism detection tool that offers both web-based and document upload options for checking the originality of your text.

Quetext

Is an easy-to-use online plagiarism checker that scans your text against a comprehensive database to identify any potential instances.

For Citation Generation¹⁵

CiteULike

Is a free service that helps you discover, store and manage scholarly references.

CiteSeerX

Is a digital library and search engine for scientific and academic publications.

Read cube

Is a reference manager and research literature tool that simplifies the organization and discovery of scholarly papers

Qiqqa is

A research management software that includes features for annotating and managing PDFs, making it easier to organize research materials.

Type set

is an online platform that helps format and structure your research papers according to specific journal or conference guidelines.

For Reference Management¹⁶

Zotero

Is an open-source, free reference management application that facilitates the gathering, sharing, liking, and organizing of research resources.

Mandelay

Is a reference management application with collaboration capabilities that lets you make bibliographies, reference lists, and citations.

End note

Is a reference management tool appropriate for academic and scientific research that assists you in arranging and citing your sources in a variety of ways. Ref works Is a web-based reference management tool that simplifies the process of citing sources and creating bibliographies.

Citavi

Is a reference management and task-planning software designed for academic and scientific research.

Software Used In Retail Sale And Wholesale In Pharmacy⁵⁻¹⁷

Go frugal

Go Frugal POS is a hybrid point-of-sale (POS) system that assists merchants in managing their invoicing and distribution schedules as well as automating financial operations. Either on-premises or cloud hosting are options for implementing the solution.

LS retail

LS Central is a unified POS and ERP software solution built on microsoft dynamics technology. It brings

together several functionalities in one application such as financials (the Microsoft Dynamics ERP), point of sale (POS), store operations, supply chain management, inventory, e-commerce and customer loyalty. The software is ideal for retailers, restaurants, pharmacies, hotels and gas stations with at least 50+ employees that are planning to grow further.

Win pharm

For independent retail pharmacies, hospital pharmacies, outpatient pharmacies, physicians, dispensaries, and long-term care management companies, Data Scan's Win pharm is a pharmacy management system. It assists users in daily facility requirements management. Win Pharm offers text, email, app, and interactive voice response (IVR) communication in addition to automated refill processing, coupon management, drug treatment management, document management, and document management. An automatic planner that automates daily tasks and follow-ups is included with the solution.

Rx30 pharmacy system

The Rx30 Pharmacy System is an end-to-end, cloud-based pharmacy management solution made to assist pharmacies of all sizes in streamlining workflow management, point-of-sale (POS) transactions, adjudication and monitoring of claims, prescription dispensing, and other associated operations. Automated prescription refills, claims processing, workflow queues, data verification, and prescription monitoring are all made possible by the unified dashboard of the Rx30 Pharmacy System. Users can manage compliance, increase income, and provide clients with a flawless sales experience with our integrated POS.

SRx

It was created by pharmacists for pharmacists to meet the demands and overcome the difficulties encountered in the independent pharmacy sector. Offering the most comprehensive, completely integrated, user-friendly, and intelligent pharmacy business management software has been IPS's goal since 2008. With the help of our SRx program, independent and small chain LTC, Retail, and combo pharmacies can leverage cutting-edge technology to improve customer service and boost productivity.⁸

PrimeRx

It was created by Micro Merchant Systems and provides pharmacies with cutting-edge technologies that alter patient behavior and industry trends to create healthier communities in a pharmacy landscape that is continuously changing. Every day, pharmacists make their patients' lives better. Through our PrimeRx platform, we integrate patients, physicians, payers, and

caregivers, supporting them every step of the way as we create and maintain healthy communities.⁹

Medicine pharmacy management software

Pharmacists can run pharmacies more efficiently with the use of medication pharmacy management software. Pharmacists can also handle sales, returns on purchases, short products, returns on sales, and overall business management with it. Because the solution is automated, pharmacists will have less work to do and will make more money.¹⁰

Epicor for retail

The goal of Epicor's company management and retail point-of-sale solutions is to make independent retailers' jobs easier, not harder. Retailers in almost 8,000 locations benefit from Epicor retail solutions, which are integrated with over 45 years of experience. Epicor offers strong retail solutions, such as point-of-sale (POS), inventory control, analytics and reporting, e-commerce, and more, to support your whole company.¹¹

Abacus pharmacy plus

This software assists companies in the healthcare industry with the creation of purchase orders and the processing of prescriptions. Using a single interface, administrators may upload patient information and send online claims. Managers may manage order input lines, validate pharmacists, and scan prescriptions with this platform. Abacus Pharmacy Plus also gives teams the ability to instantly record digital signatures and deliveries.¹²

Hc1 high-value care platform

This software is offered by hc1.com, and is a cloud-based CRM solution tailored to the healthcare industry that gives clinics and hospitals a unified platform to manage patient databases, customize patient care, and expedite communication. All sizes of clinics, post-acute care facilities, and laboratories can use the system.¹³

Dr first

Real-time benefits check (my Benefit Check), artificial intelligence, and EPCS with DEA were all invented by Dr. First, the industry leader in prescription management for more than 21 years. Dr. First is always inventing, changing, and expanding, all the while maintaining a laser-like focus on enhancing patient results and safety. Dr. starts by addressing the gaps in care coordination that result in readmissions and ADEs, which have a detrimental effect on patient outcomes and Star Ratings.¹⁴

Framework LTC

Framework A pharmacy management platform called LTC was created to address the intricate requirements of

long-term care pharmacies at every stage of expansion. With the help of our comprehensive portfolio of solutions, pharmacies may operate more effectively and compete more successfully. The Framework platform of fully integrated and scalable solutions automates manual operations from the point of order intake to the point of delivery, freeing LTC pharmacies to concentrate on enhancing patient outcomes and preserving lives via pharmacy.¹⁵

ECP eMAR

The electronic Medication Administration Record (ECP eMAR) system helps pharmacies, assisted living homes, and daycare centers to streamline various operations such as medical charting, follow-up documentation, and risk reduction. To examine and audit medical records, administrators can create custom workflows and generate reports. Pharmacies can record patient vitals with ECP eMAR and categorize new orders, refills, and other information according to regulations. Healthcare practitioners can instantly update medical records in real time and receive reminders about past-due prescriptions.¹⁶

Newleaf

Using the Newleaf pharmacy management system, pharmacists can submit and track the progress of previous patient approval requests. It lets users handle orders with multiple scripts while making sure patients get all of their prescriptions at once. Multi-store management tools are available through its enterprise console for firms with several locations. With Newleaf, users can configure business rules to modify the system unique specifications and procedures. To give prescribers status updates, it provides a method for prescriber communications called Send key.¹⁷

Alfa POS

Alfa POS is a point-of-sale (POS) software that is used in distribution companies to handle and expedite their day-to-day purchasing, inventory, financial, and customer management. The integrated application provides financial features such as tax computation, bookkeeping, cash reporting, accounts payable and receivable, multi-currency management, profit and loss, and loyalty programs. Administrators can create barcodes, give clients gift cards, add expenses, get real-time profit/loss statements, and do a lot more with it. Users can open many stores or businesses and manage them transparently from your admin system. It can be used with industrial hardware, mobile devices, laptops, tablets, and computers.¹⁸

MMIT

Using MMIT, a data analysis platform, payers can navigate the drug distribution process while pharmaceutical producers can predict performance. Organizations may evaluate policy changes across payers and analyze pharmacy and medical benefit data with the aid of this service. Using market analytics, managers may forecast payer reactions to the introduction of new drugs.¹⁷

Advanced rx

A comprehensive and integrated pharmacy management software is called Advanced RX. If you are the owner of a retail, long-term, community, compounding, or chain pharmacy, Advanced RX is the greatest option available.

eVitalRx

The eVitalRx Pharmacy Software aids in boosting the profitability of pharmacies. Using a scanner or a mobile device, pharmacists can directly scan the barcode of FMCG products. With built-in inventory management features, effortlessly manage pharmacy inventories. It helps pharmacies with numerous locations or lone employees manage their product inventories.¹⁹

Medbikri

With daily stock expiry and stock out alerts, Medbikri is an inventory and billing software that chemists around India can use to manage their inventory. With its scan-to-upload feature, which requires a user to just scan their bill to add every item to inventory, the inventory feature operates more quickly. Medbikri is a PC and mobile app platform that is free. Because users can record sales, set refill reminders, and remind clients when to refill their medications, the platform also helps to increase the number of repeat orders received.^{20,21}

Design Of Experiment (Doe)^{17,18}

According to the design of the experiment (DOE) method, process variables (excipient type, percentage, disintegration time (DT), etc.) are first “screened to determine which are important to the outcome.” The “optimization” phase, which comes in second, involves figuring out the optimal values for the crucial variables. It entails modifying the composition of the mixture using “mixture designs” and examining the effects of such modifications on the mixture’s characteristics. Design of experiments (DOE) is a productive process for organizing tests in a way that allows for the analysis of the data collected to provide reliable and impartial results. “Design of experiment” refers to a systematic, ordered approach for figuring out how variables influencing a process related to the process’s outcome. In

experiments, we purposefully alter one or more process variables (or factors) to see how the alteration affects other response variables. The efficient process of designing experiments to enable the analysis of collected data to provide reliable and impartial findings is known as the (Statistical) design of experiments (DOE). Establishing the goal of an experiment and choosing the study's process variables are the first steps in DOE. The process of creating a comprehensive strategy for an experiment before it is carried out is known as experiment design. To get the most "Information" possible for a given quantity of experimental effect, maximize it.

Design of Experiment advantages¹⁸

In an experimental design, the independent variable is changed to see how it affects the dependent variable. As a result, a cause-and-effect link may be established as well as controlling the independent variable the experimenter attempts to eliminate unwanted extraneous variables.

More control over insignificant factors is usually available as compared to other study approaches. The experimenter can replicate or "check" their results by setting up the experiment again under rigorous circumstances and control. Replication is crucial because it increases trust in the results when comparable outcomes are found.

Important Procedures for Experiment Design¹⁹

Obtaining good results from a design of experiment (DOE) involves these steps:

- Set objective
- Select process variables
- Select an experimental design
- Execute the design
- Analyze & interpret the results.

Selections of Variables & their Level

Process variables include both inputs & outputs i.e. factors & responses. The most popular experimental design is tuning level design because it is ideal for screening design, simple & economical; it also gives most of the information required to get to a multilevel response surface experiments if needed.

Selection of Experimental Design²⁰

The choice of an experimental design depends on the objectives of the experiments & the number of factors to be investigated.

Experimental Design Objective²¹

- Comparative objective
- Screening objective
- Response surface (method) objective Optimizing

response when factors are proportions of a mixture objective.

- Optimal fitting of a regression model objective.

The primary purpose of the experiments is to select or screen out the few important main effects from the many less important ones. These screening designs are termed main effects designs.

CONCLUSION

Recent developments in the pharmaceutical industry have led to a rise in the complexity of data and goods. In the pharmaceutical industry, many factors are taken into account at once. Thus, a variety of sophisticated software programs are utilized nowadays to manage these variables. Software is composed of a sequence of computer-interpreted code written in a programming language. It thus makes our work easier by maintaining all the records, doing the necessary computations, and much more. A wide range of software is utilized in the pharmaceutical sector since the tasks that must be completed are also diverse. For instance, maintaining records for a batch of tablets in the manufacturing sector, managing regulatory compliance, handling data from marketing and sales campaigns, managing results from quality control tests, etc. One piece of software is utilized occasionally, while other times two or more are combined. The pharmaceutical industry as a whole uses about nineteen different types of software, each of which has a vast range of products from numerous vendors. Currently, utilization of the program has only slightly increased since GMP, GLP, and GCP were implemented.

REFERENCES

1. Mannam A, Mubeen H "Review Article Digitalisation And Automation In Pharmaceuticals From Drug Discovery To Drug Administration" international Journal of Pharmacy and Pharmaceutical Science 10(6), 2018 May 8, 1-10.
2. Mali P Y, Panchal S J "A review on worldwide essential software resources in Pharmacy" Chronicles of Young Scientists 2(1), 2011, 11-20.
3. Victor DeCouto, Singh S. "Electronic Validation in the Pharmaceutical Industry" (2016). Mathematics and Computer Science Capstones. 28. La Salle University La Salle University Digital Commons. <http://digitalcommons.lasalle.edu/mathcompcapstones/28>
4. Upadhyay P. The Role of "Verification and Validation in System Development Life Cycle" IOSR Journal of Computer Engineering 5(1), sep-oct 2012, 17-20.
5. Jukka R, Johannes K "Review The Future of Pharmaceutical Manufacturing Sciences" Journal Of Pharmaceutical Sciences 104:3612–3638, 2015 Published online 2015 August 17 in Wiley Online
6. Library (wileyonlinelibrary.com)..
7. Hoffmann A, IGihny-Simonius J, Marcel Platter , Vanja Schmidli-Vckovski , Kronseder e C "Computer system validation: An overview of official requirements and

- standards" *Pharmaceutics Acta Helvetiae*, 72, 1998, 317-325.
8. GAMP 5 – Good Automated Manufacturing Practices, Version 5, Guideline document for automated systems from International Society of Pharmaceutical Engineering.
 9. <https://softwareconnect.com/manufacturing/virtual-office/>
 10. <https://www.softwareadvice.com/manufacturing/pharmaceutical-manufacturing-software-comparison>
 11. <https://www.softwareadvice.com/manufacturing/pharmaceutical-manufacturing-software>
 12. Upadhyay P. The Role of "Verification and Validation in System Development Life Cycle" *IOSR Journal of Computer Engineering* 5(1), sep-oct 2012, 17-20.
 14. Sanika R. Joshi, Vijay R. Salunkhe. Overview on Software Used in Pharma Industry. *Int. J. Pharm. Sci. Rev. Res.*, 61(1), March - April 2020; Article No. 09, Pages: 52-58, ISSN 0976 – 044X.
 15. Hoffmann A, IGihny-Simonius J, Marcel Plattner, Vanja Schmidli-Vckovski, Kronseder e C "Computer system validation: An overview of official requirements and standards" *Pharmaceutics Acta Helvetiae*, 72, 1998, 317-325.
 16. Jukka R, Johannes K "Review The Future of Pharmaceutical Manufacturing Sciences" *Journal Of Pharmaceutical Sciences* 104:3612–3638, 2015 Published online 2015 August 17 in Wiley Online Library (wileyonlinelibrary.com)
 17. Victor DeCouto, Singh S. "Electronic Validation in the Pharmaceutical Industry" (2016). *Mathematics and Computer Science Capstones*. 28. La Salle University La Salle University Digital Commons. http://digitalcommons.lasalle.edu/mathcomp_capstones/28
 18. GAMP 5 – Good Automated Manufacturing Practices, Version 5, Guideline document for automated systems from International Society of Pharmaceutical Engineering.
 19. Mannam A, Mubeen H "Review Article Digitalisation And Automation In Pharmaceuticals From Drug Discovery To Drug Administration" *international Journal of Pharmacy and Pharmaceutical Science* 10(6), 2018 May 8, 1-10.
 20. Patel, J.R.; Joshi, H.V.; Shah, U.A.; Patel, J.K.A Review on Computational Software Tools for Drug Design and Discovery. *Indo Global J. Pharm. Sci.*, 2022; 12:53-81. DOI: <http://doi.org/10.35652/IGJPS.2022.12006>.
 21. Bhattamisra, S.K.; Banerjee, P.; Gupta, P.; Mayuren, J.; Patra, S.; Candasamy, M. Artificial Intelligence in Pharmaceutical and Healthcare Research. *Big Data Cogn. Computer*. 2023, 7, 10. <https://doi.org/10.3390/bdcc7010010>.